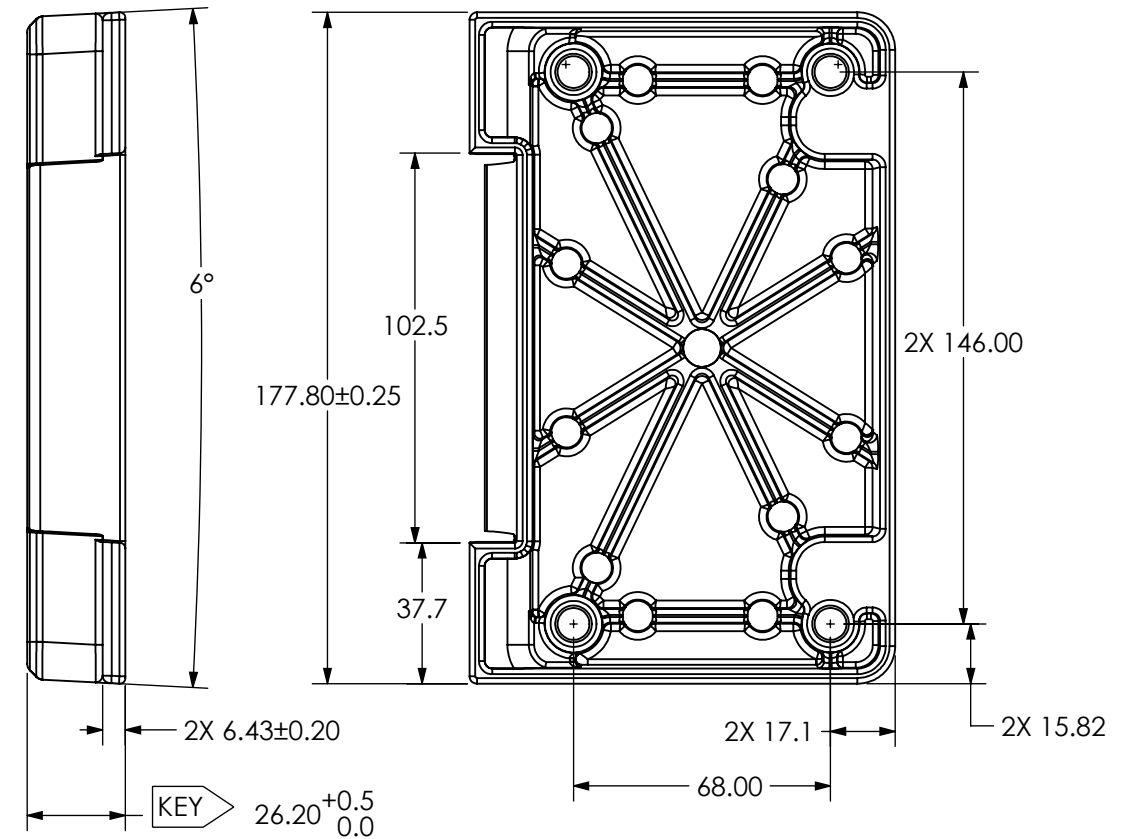
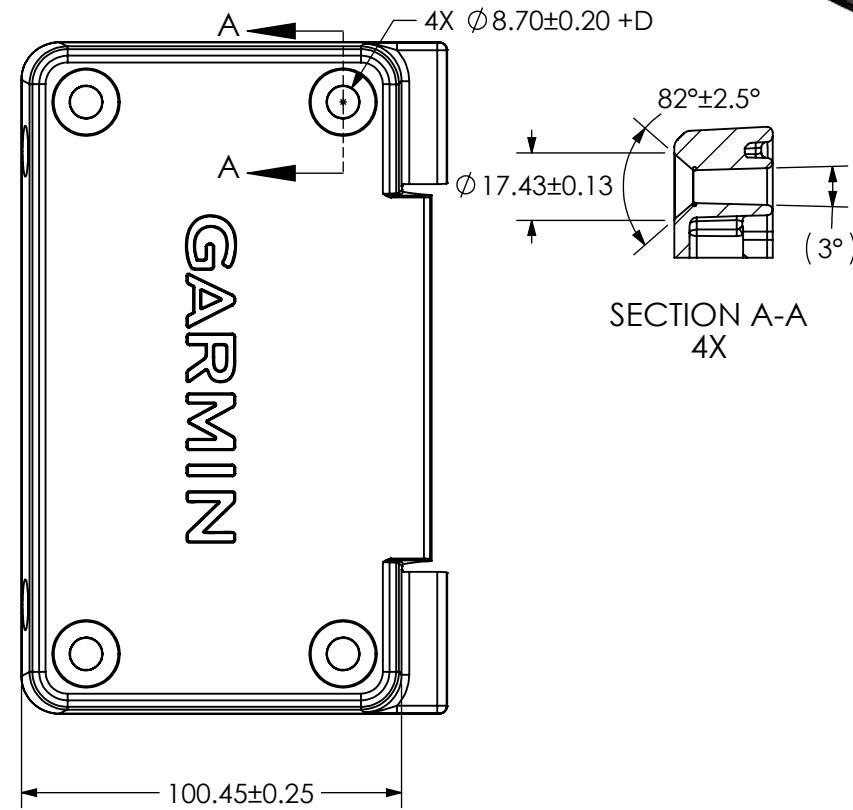
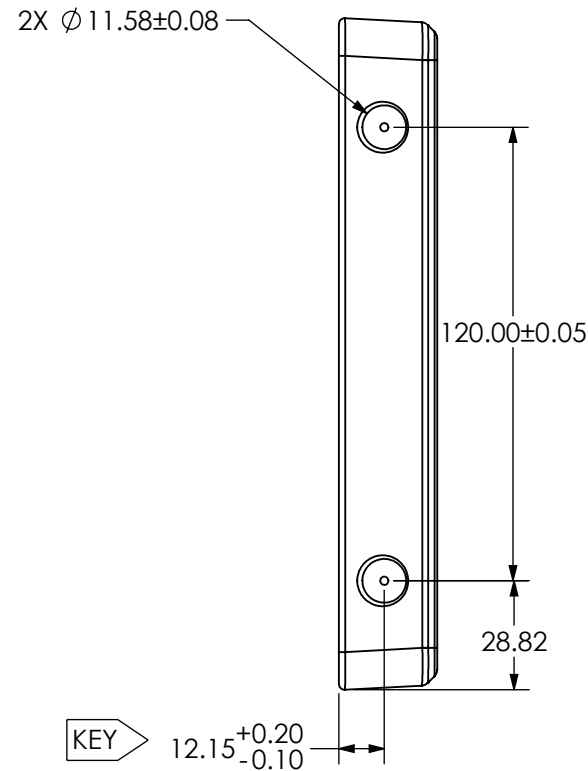


REVISIONS			
REV	DESCRIPTION	DATE	ECO
1	EXPERIMENTAL RELEASE	05/11/21	----
2	UPDATE FOR TOOL	08/16/22	247812
A	PRODUCTION RELEASE	05/04/23	260985



NOTES:

1. DIMENSIONS: mm DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY. DIMS MARKED "+D" INCREASE WITH DRAFT. DIMS MARKED "-D" DECREASE WITH DRAFT.
2. MATERIAL: ADC12 DIE CAST ALUMINUM
3. FINISH: SANDBLAST, ANODIZE BLACK FOLLOWED BY POLYESTER POWDER COAT, BLACK. MINIMUM POWDER COAT THICKNESS FOR HOLES AND POCKETS DEEPER THAN 2mm SHALL BE 0.08mm, ALL OTHER SURFACES 0.14mm MINIMUM, MATTE TEXTURE (REF. KUO PONT 780-4233HT) EXCEPT WHERE NOTED.
4. ALL DIMENSIONS APPLY AFTER FINISH IS APPLIED
5. REMOVE BURRS AND SHARP EDGES TO R0.25 MAX
6. GATE AND EJECTOR PIN MARKS TO BE WITHIN 0.25 BELOW CAST SURFACE
7. REMOVE ALL FLASH TO WITHIN 0.25 OF CAST SURFACE
8. PARTS SHALL BE CLEAN AND FREE OF LOOSE MATERIAL
9. UNDIMENSIONED GEOMETRY IS TO CONFORM TO THE 3D SOLID MODEL FILE SURFACE PROFILE WITHIN 0.25

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<p>DRAWN GMS</p>	<p>DATE 05/05/21</p>	<p>TITLE DCP, Puck, Force Pivot TM</p>	
<p>UNLESS OTHERWISE NOTED TOLERANCE UNITS: mm .X± 0.3 HOLE Ø<25± 0.08 .XX± 0.13 ANGLES± 1.0°</p>		<p>SOURCE FILES (VERSION NUMBERS ARE AUTOMATICALLY GENERATED):</p>	
<p>INTERPRET DRAWING PER ASME Y14.5-2009</p>		<p>DWG. NO. 125-00709-00</p>	<p>REV. A</p>
<p>SIZE B</p>	<p>SCALE 1:2</p>	<p>SHT 1</p>	<p>OF 1</p>

DWG. NO. 125-00709-00
SHT 1